Resins, Compounds, & Converting

Sales, Marketing, & Administration

VP of Sales & Marketing (Calendered & Extruded Products)

Director of Business Development (Adhesive Coated Films)

Director of Purchasing

Director of Sales & Marketing (Medical Films)

Director of Strategic Planning

Division Director Sales & Marketing (PVC Roofing)

Plant Controller

Corporate Credit Manager (PVC Roofing)

Customer Service Manager (Decorative Products)

Division Human Resources Manager

European Sales Manager (Coated Fabrics)

Global Supply Chain Manager (Decorative Products)

Human Resource Manager

Int'l Mkt. Devl. Mgr. (Flexographic Printing Products – PS Urethane Mounting Tapes)

Interim Division Controller

Manager of Planning & Scheduling (2)

Manager Sales Development (PVC Roofing)

Market Manager (Polymers)

Midwest Reg. Sales Mgr. (Prepress Graphics – Flexographic, Photopolymer & Rubber Plates)

Midwest Sales Representative (Graphic Rollers)

N.W. Regional Sales Manager (Calender/Thin Gauge Rubber)

National Accounts Manager (PVC Roofing)

National Sales & Marketing Manager (Flexographic Ink)

National Sales & Marketing Manager (PVC Compounds)

National Sales & Marketing Manager (PVC Roofing)

National Sales Manager (Calendered Sheet)

Sales & Specification Manager (Decorative Laminates)

Product Manager (PVC Coated Fabrics)

Regional Sales Manager (13 States – PVC Roofing)

Regional Sales Manager (2 Geographically Identified – Labels)

Regional Sales Manager (Flexographic Prepress Graphics)

Regional Sales Manager (Printed Labels)

Regional Sales Manager (Waterborne Polymers)

Regional Sales Managers (Water-Based Coatings)

Sales Manager (Commercial Wallcoverings)

U.V. Market Development Manager

Senior Market Manager (PVC Coated Fabrics)

South Eastern Regional Sales Manager (Digital & Photopolymer Flexographic)

Southern Regional Sales Manager (Photopolymer Prepress, Flexographic)

Technical Marketing Manager (Printing Films)

Technical Specialist (Flexographic Prepress Graphics)

Regional Sales Rep (5) (PVC Film & Sheet)

Regional Sales Representative (Roofing)

Memphis Sales Representative (Graphic Rollers)

Mid-Atlantic Sales Rep (3-Ply PVC Film & Sheet)

S.E. Area Sales Rep (3-Ply PVC Film & Sheet)

Sr. Technical Service Representative (Flexographic Prepress Graphics)West Coast Sales Rep (Custom PVC Compounds)

Canada & New England Sales Rep (Calendered & Extruded Products)
Sales Representatives (9) (Flexographic Ink)

R&D / Technical / QA/QC / Engineering

Director of Finishing (Interior Trim Components) Div. Engineering Manager (Multi-plant Rotogravure Printing) Div. Environmental, Safety, & Health Manager Division Quality Control Manager (Coated Fabrics) Division Senior Ink Chemist (Water-Based Technology) Electrical Project Engineer (PLC's/DC Drives) Engineering & Maintenance Manager Environmental, Safety, & Health Manager Group Leader New Product Development (Plastisol Coating) Industry Specialist (Polymers) Laboratory Manager (PVC/Hypalon) Maintenance Manager Manager of Color & Design (Vinyl Flooring) Manager of Product & Process Development Manager, Product & Process Development (Plastisol Coat/Calendered) Product Development Manager (Flexographic, Water-Based Ink) Product Development Manager (PVC Compounds) Project Manager (Polyolefins / Thermoplastics) Technical Manager (Coated Fabrics) Technical Manager (EDPM/PVC/Hypalon Roofing Systems) Technical Manager (Flooring) Technical Manager (Laminates) Technical Manager (Plastisol Coating & Calendering) Technical Manager (PVC) Technical Manager (Weatherable Products) Technical Service Manager (PVC Roofing) Technical Services Manager (PVC Membranes) Technical Services Manager (Stabilizers) Research & Development Manager (Flexographic Ink) Senior Chemist (Water-Based Gravure Printing) Senior Development Chemist (Decorative Products) Senior Rubber Chemist (Custom Compounds) Sr. Chemist (Graphic Roller Group) Sr. Process Engineer (PTFE Vertical Dip Coating) Sr. R&D Chemist (Gravure Printing) Technical Research Associate (Waterborne Acrylic Polymers) *R&D Chemists* (2) (*Flexographic*, Water-Based Ink) Technical Specialist (Water-Based Coatings) U.V. Chemists (3) (Inks & Coatings) UV / EB Inks & Coatings Group Leader Development Engineer (2) (PVC Films) Project Engineer (Coating & Converting) Project Engineers (2) (PVC & Plastisols) Plant Engineer (Floor Tile) Plant Engineer (Laminated Fabrics) Plant Engineer (Printable Substrates) Printing Process Engineer (U.V. Cure Offset) Process Engineer Process Engineer (Coating & Converting) Process Engineer (Plastisol Coating/Calendered PVC)

Process Engineer (Solvent-Based Gravure Printing)
Process/Plant Engineer (PVC Extrusion)
Product Development Chemist (College Recruiting)
Product Development Chemist (Plastisol Coating/Lamin. Adhesives

Mfg. / Operations / General Management

Chief Operating Officer

Vice President/General Manager (Rotogravure Printing)

Vice President of Operations (Multi-plant)

Vice President of Operations (Medical Films)

Director of Operations (Specialty Non-Wovens)

Director of Purchasing (Water-Based Gravure Printing)

Div. Director of Operations (Multi-plant, Rotogravure Printing & Coating)

Div. General Manager (Multi-plant, Rotogravure Printing & Coating)

Division Director Sales & Marketing (PVC Roofing)

Division General Manager

Division Operations Manager

Flexographic Printing Supervisor

Eastern Regional Manufacturing Manager (Solvent & Water-Based Flexographic Inks)

N. W. Regional Sales Manager (Calender/Thin Gauge Rubber)

European Sales Manager (Coated Fabrics)

General Manager (Commercial Wallcoverings)

General Manager (Fabricated Rubber)

General Manager (Interior Trim Components)

General Manager (PVC Compounds)

Group VP/General Manager (Decorative Products)

Interim General Manager

Manager Sales Development (PVC Roofing)

Manufacturing Manager (Coated Fabres)

Manufacturing Manager (Printable Substrates)

Manufacturing Manager (Tensioned Structures/PVC Roofing)

National Accounts Manager (PVC Roofing)

National Sales & Marketing Manager (PVC Compounds)

National Sales Manager (Calendered Sheet)

Operations Manager

Operations Manager (Graphic Cylinders)

Operations Manager (Specialty Non-Wovens)

Plant Manager (Calendered & Printed Wallcoverings)

Plant Manager (Decorative Products)

Plant Manager (Flexographic, Water-Based Inks & U.V.)

Plant Manager (Floor Tile)

Plant Manager (Flooring)

Plant Manager (Non-union, Rotogravure Printing & Coating)

Plant Manager (Printed Wallcoverings)

Plant Managers (2) (Water-Based Gravure Printing)

Prepress Manager (Flexographic Printing)

Calendering Department Manager

Prepress Operations Manager (PS Labels)

Product Development Manager (Flexographic, Water-Based Inks)

Production Superintendent (PVC Compounds)

Technical Marketing Manager (Pressure Sensitive Label Film Printing)

Department Manager (Laminated Fabrics)

Mid-Atlantic Sales Rep. (3-Ply PVC Film & Sheet)

Regional Sales Rep. (5) (PVC Film & Sheet)

S.E. Area Sales Rep. (3-Ply PVC Film & Sheet)

West Coast Sales Rep. (Custom PVC Compounds)